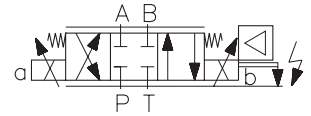


- Digital control
- Compact design
- Operated by proportional solenoids
- High sensitivity and slight hysteresis
- Installation dimensions to DIN 24 340 / ISO 4401 / CETOP RP121-H



## Functional Description

The proportional directional valve PRM7 consists of a cast iron housing, a special control spool, two centering springs with supporting washers, one or two proportional solenoids, a position sensor or, if need be, of a control box with digital electronics.

The measuring system of the position sensor consists of a differential transformer with core and from the evaluating electronic unit realized in hybrid technique.

With the model without integrated electronic unit, the electric connection of the solenoids is realized by the connector plug to EN 175301-803, with the position sensor output being connected by the G4W1F connector plug. Both connectors are supplied.

The proportional valve with the integrated electronic unit comprises an electronic control box that is mounted, together with the position sensor, on either of the solenoids. The connection of the position sensor with the control box is provided by a cable. With the model with two solenoids, the solenoid mounted opposite the control box is connected with the control box by means of an EN 175301-803, connector. The connection of the supply voltage, control signal, program input and external output of the position sensor is realized by a 5-pin connector (ELKA 5012). The connection of the external feedback is provided by a 5-pin connector, which also has three supply voltages +24 V, +10V and -5V for an external sensor available. The solenoid coils, including the control box, can be turned in a range of  $\pm 90^\circ$ . The digital control unit enables the proportional valve to be controlled on the basis of data required from two feedback circuits.

In this case the proportional valve can be used as follows:

1. Proportional directional valve
2. Only with the internal feedback from the spool position sensor.
3. Only with the external feedback (pressure sensor, position sensor, etc.).
4. With internal and external feedback.

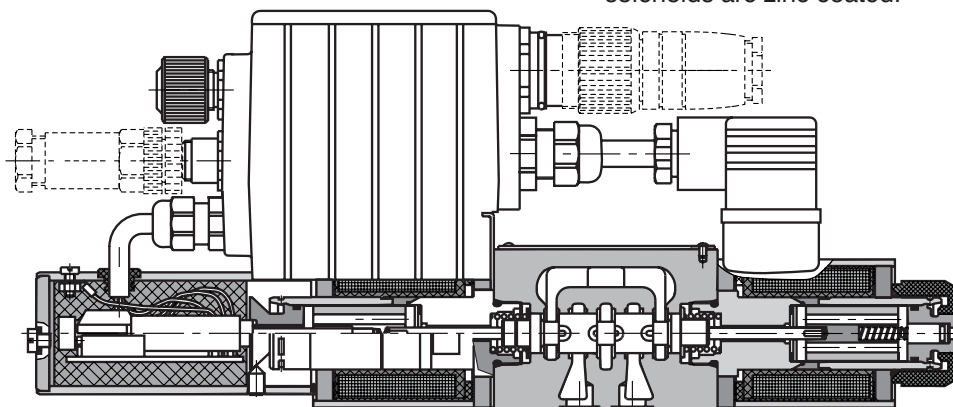
The outlet current to the electromagnet coils is controlled with the help of PWM. The electronic system is equipped with an internal current feedback. The outlet current in case of need may be modulated with the use of a signal of dynamic lubrication. Single function parameters are set up with the use of appropriate software with the help of a computer connected to the proportional switchboard through a serial interface RS 232.

It is necessary to order a cable in accordance with appropriate ordering number as mentioned on page 4.

The digital control unit utilizes the pulse-width-modulation (PWM) and supplies the solenoids with current proportional to the control signal. The supply current is additionally modulated with a dither frequency. The individual functional parameters are adjusted through software by means of a special programmer, or by means of a computer through the RS 232 interface. The correct function of the digital control unit is signaled by a green LED. The incorrect function (failure) is indicated by a red LED.

As a standard, the proportional valve is delivered with factory setting. The model including also an external feedback shall be consulted with the manufacturer.

With the basic surface treatment, the valve housing is phosphate coated, whereas the surfaces of the solenoids are zinc coated.



# Ordering Code

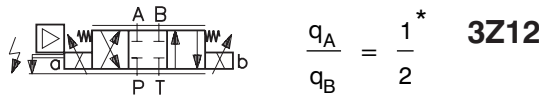
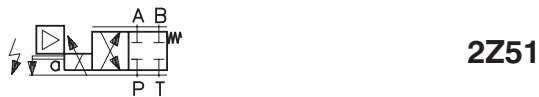
**PRM7-06**  /  -

**Proportional directional control valve**

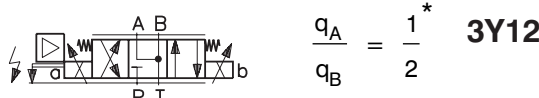
**Seals**  
without designation  
**V** NBR  
FPM (Viton)

**Nominal size 06 (D 03)**

**Spool Symbols**



$$\frac{q_A}{q_B} = \frac{1}{2}^*$$



$$\frac{q_A}{q_B} = \frac{1}{2}^*$$

- Model**
- S01** position sensor with voltage outlet
  - S02** position sensor with current outlet
  - E01** proportional directional valve without feedback
  - E02S01** proportional directional valve with position feedback
  - E03** proportional directional valve with external feedback
  - E04S01** proportional directional valve with position and external feedback

**Nominal solenoid supply voltage**  
**12** \*\*supply voltage 12V DC  
**24** supply voltage 24V DC

\*\* Cannot be supplied as Variant S2

**Nominal flow rate at Δp = 10 bar (145 PSI)**

**15** flow 15 L/min (3.96 GPM)  
**30** flow 30 L/min (7.93 GPM)

\* Model for cylinders with asymmetric piston rod, piston area ratio 1:2

Connectors are to be ordered **separately**, see ordering number on page 10

| <b>Technical Data</b>                         |                          |  |
|---|--------------------------|--|
| Nominal size                                  | mm (US)                  | 06 (D 03)  |
| Max. operating pressure at ports P, A, B      | bar (PSI)                | 320 (4600)   |
| Max. operating pressure at port T             | bar (PSI)                | 210 (3046)   |
| Hydraulic fluid                               |                          | Hydraulic oils of power classes (HL, HLP) to DIN 51524 |
| Fluid temperature range (NBR / Viton)         | °C (°F)                  | -30 ... +80 (-22 ... +176) / -20 ... +80 (-4 ... +176) |
| Ambient temperature max.                      | °C (°F)                  | +50 (+122)   |
| Viscosity range                               | mm <sup>2</sup> /s (SUS) | 20 ... 400 (98 ... 1840)                               |
| Maximum degree of fluid contamination         |                          | Class 21/18/15 to ISO 4406 (1999)                      |
| Nominal flow at $\Delta p = 10$ bar (145 PSI) | L/min (GPM)              | 15 (3.96) / 30 (7.93)                                  |
| Hysteresis - open loop                        | %                        | < 6  |
| Hysteresis - closed position loop             | %                        | < 0.5  |
| Weight - PRM7-062<br>- PRM7-063               | kg (lbs)                 | 2.3 (5.07)<br>2.8 (6.17)                               |
| Mounting position                             |                          | optional   |
| Enclosure type to EN 60 529                   |                          | IP65   |

### Technical Data of Position Sensor - Voltage Outlet

|  |                   |  |
|--|-------------------|--|
| Operating pressure   | bar (PSI)         | max. 320 (4600), static  |
| Electric connection  |                   | electrical connector G4W1F Hirschmann *                            |
| Contact assignment   |                   | 1 - Power supply<br>2 - Command signal<br>3 - GND<br>4 - not used  |
| Enclosure type to EN 60529   |                   | IP65   |
| Measured distance  | mm (in)           | 8 (0.315)  |
| Operating voltage  | V                 | 9.6 ...30 DC   |
| Linearity error  | %                 | < 1  |
| Current consumption at load current of 2 mA  | mA                | < 15   |
| Output voltage   | V                 | 0 ... 5  |
| Output signal range used:<br>0 Position<br>1 solenoid - stroke 2.8 mm (0.11 in)<br>solenoids - stroke $\pm 2.8$ mm (0.11 in)   | V                 | 2.5<br>0.125 - 2.5<br>0.125 - 4.875                                |
| Max. load current  | mA                | 2  |
| Noise voltage<br>- at load current 0<br>- at load current of 2 mA  | mV <sub>p-p</sub> | < 20<br>< 15   |
| Additional output signal error at:<br>Temperature change between 0 ... 80 °C (32 ...176 °F)<br><br>Between 0 ... -25 °C (32 ...-13 °F)<br>Load change from 0 to 2 mA |                   | typical < 0.2% / 10K<br>max. 0.5% / 10K<br>max. 0.5% / 10K<br>0.1% |
| Input voltage change<br>from 9.6 V to 14.4 V<br>from 14.4 V to 30 V  | %                 | < 0.1<br>< 0.25  |
| Long-term drift (30 days)  | %                 | < 0.25   |
| Cut-off frequency<br>3 dB fall in amplitude<br>Frequency 90°   | Hz                | > 600<br>> 600   |

\* Only for S01 and S02 model.

## Technical Data of Position Sensor - Current Outlet

|   |           |   |
|---|-----------|---|
| Linearity   | %         | < 1   |
| Operating pressure  | bar (PSI) | to 320 (4600), static   |
| Electrical connection   |           | electrical connector G4W1F Hirschmann *                           |
| Contact assignment  |           | 1 - Power supply<br>2 - Command signal<br>3 - GND<br>4 - not used |
| Enclosure type to EN 60529  |           | IP65  |
| Operatin voltage  | V         | 20 ... 30 DC  |
| Current   | mA        | < 35  |
| Output signal range   | mA        | 4 ..... 20  |
| Output signal range used:<br>0 position<br>1 solenoid - stroke 2.8 mm (0.11 in)<br>2 solenoids - stroke ± 2.8 mm (0.11 in)  | mA        | 12<br>4.4 ... 12<br>4.4 ... 19.6                                  |
| Additional output signal error:<br>- at temperature change from +10 ... 55 °C (50 ...131 °F)<br>- at impedance change from 50%<br>- at input voltage change in the range of operating voltage |           | 0.2% / 10K<br>≤ 0.1%<br>≤ 0.05%                                   |
| Impedance   | Ω         | ≤ 500   |
| Output signal ripple  | mA R.M.S. | ≤ 0.02  |
| Limit frequency at 3 dB amplitude decrease  | Hz        | ≥ 800   |

\* Only for S01 and S02 model.

## Technical Data of Proportional Solenoid

|                             |   |       |       |
|-----------------------------|---|-------|-------|
| Type of coil                | V | 12 DC | 24 DC |
| Limiting current            | A | 2.4   | 1.0   |
| Resistance at 20 °C (68 °F) | Ω | 2.3   | 13.4  |

## Electronics Data

|   |   |  |
|---|---|--|
| Supply voltage with polarity inversion protection     | V   | 11.2 ... 28 VDC (residual ripple < 10%)                |
| Input: command signal / according to customer setting |   | ±10V, 0 ... 10V, ±10mA, 4...20mA, 0...20mA, 12mA ± 8mA |
| Input: spool position sensor signal                   |   | 0...5V   |
| Input: external feedback signal                       |   | 0...10V, 4...20mA, 0...20mA,                           |
| Resolution of the A/D converter                       |   | 12 bit   |
| Output: solenoids                                     |   | Two PWM output stages up to max. 3.5 A                 |
| PWM frequency   | kHz   | 18   |
| Adjustment of parameters                              | μs  | 170  |
| EMC   | Interference resistance   | 61000 - 6 - 2 : 2005                                   |
|   | Radiation resistance  | 55011 : 1998 class A                                   |
| Parameter setting                                     | Serial port RS 232 (zero modem). 19200 bauds, 8 data bits, 1 stop bit, no parity.<br>Special software PRM7Conf. |  |

## Accessories

| Order number | Content   |
|--------------|---|
| 566-9500     | Connecting cable to PC - length 2m (6.56ft), CD-ROM with program PRM7Conf and user manual.  |
| 566-9501     | Connecting cable to PC - length 5m (16.40ft), CD-ROM with program PRM7Conf and user manual. |
| 566-9502     | Connecting cable to PC - length size 2m (6.56ft).   |
| 566-9503     | Connecting cable to PC - length size 5m (16.40ft).  |

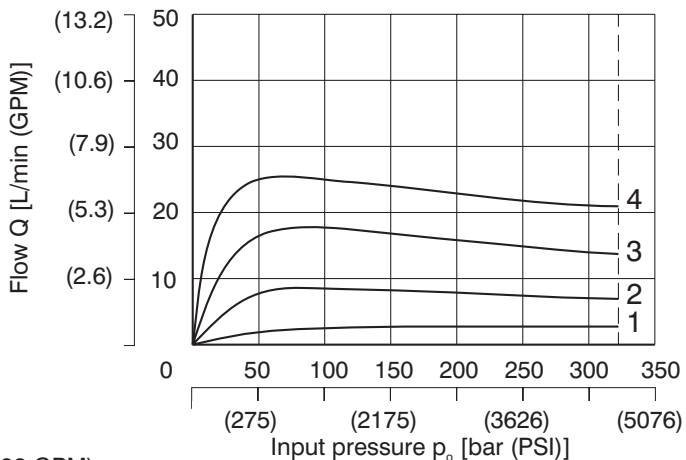
# Limit Power

Measured at  $v = 32 \text{ mm}^2/\text{s}$  (156 SUS)

## Only for E01 model

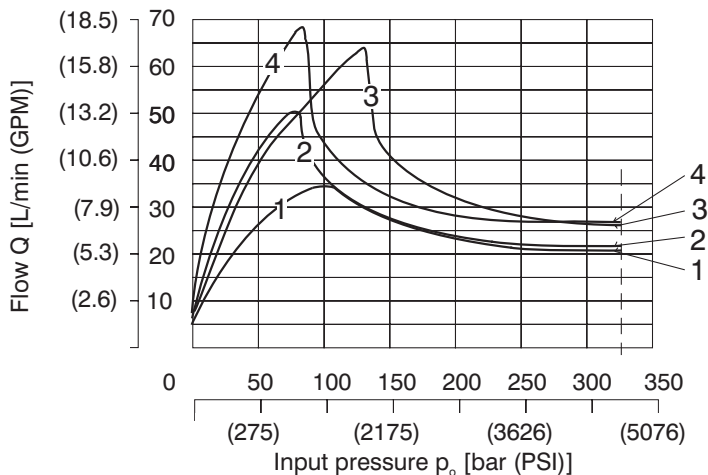
Nominal flow 15 L/min (3.96 GPM)

$P \rightarrow A / B \rightarrow T$  or  $P \rightarrow B / A \rightarrow T$



Nominal flow 30 L/min (7.93 GPM)

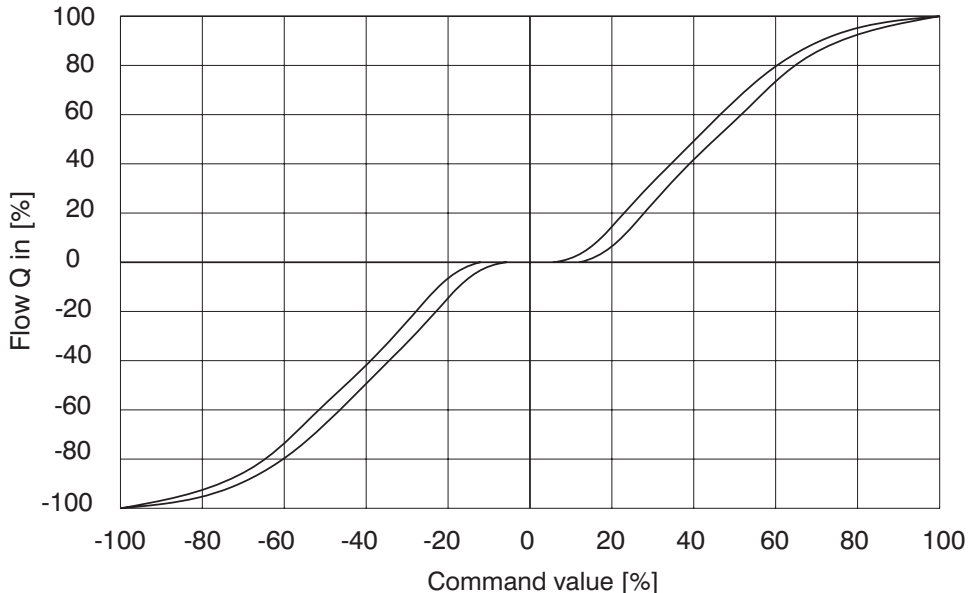
$P \rightarrow A / B \rightarrow T$  or  $P \rightarrow B / A \rightarrow T$



# Flow Characteristics

Measured at input pressure  $\Delta p = 10 \text{ bar}$  (145 PSI),  $v = 32 \text{ mm}^2/\text{s}$  (156 SUS)

## Only for E01 model



# Flow Characteristics

Measured at  $v = 32 \text{ mm}^2/\text{s}$  (156 SUS)

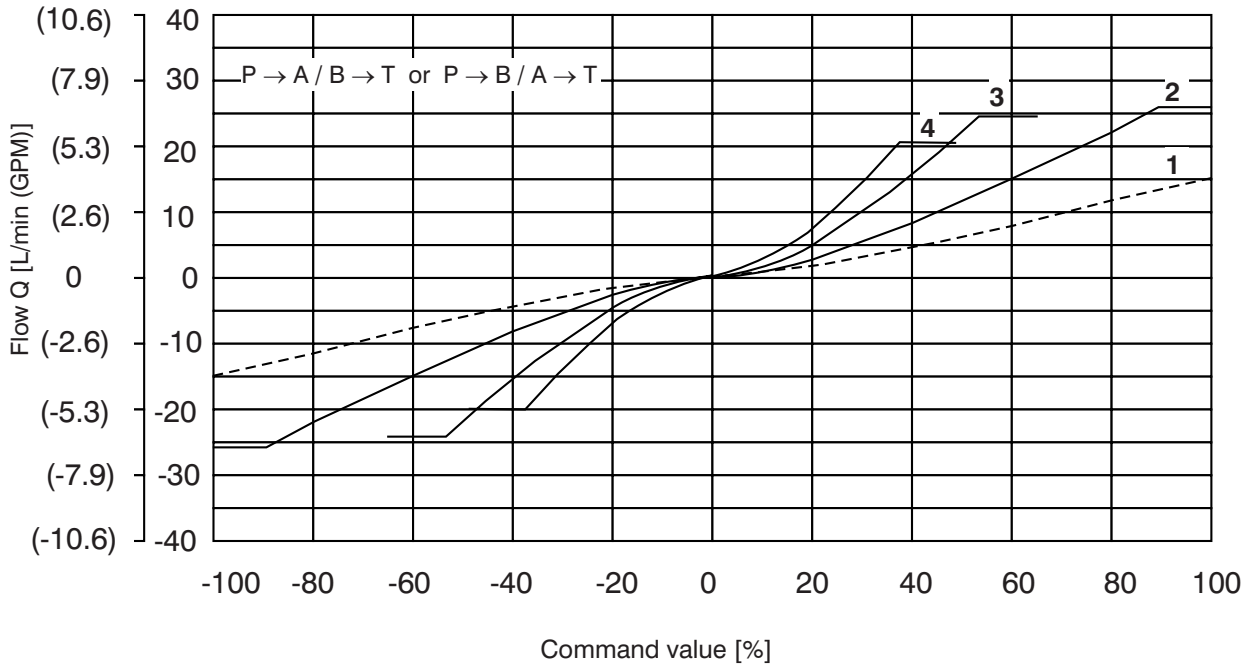
## Only for E02S01 model

$Q_n = 15 \text{ L/min}$  (3.96 GPM) by  $\Delta p = 10 \text{ bar}$  (145 PSI)

$\Delta p$  = Valve pressure differential (inlet pressure  $p_V$  minus load pressure and return pressure  $p_T$ )

$\Delta p_n$  = Valve pressure differential for nominal flow  $Q_n$

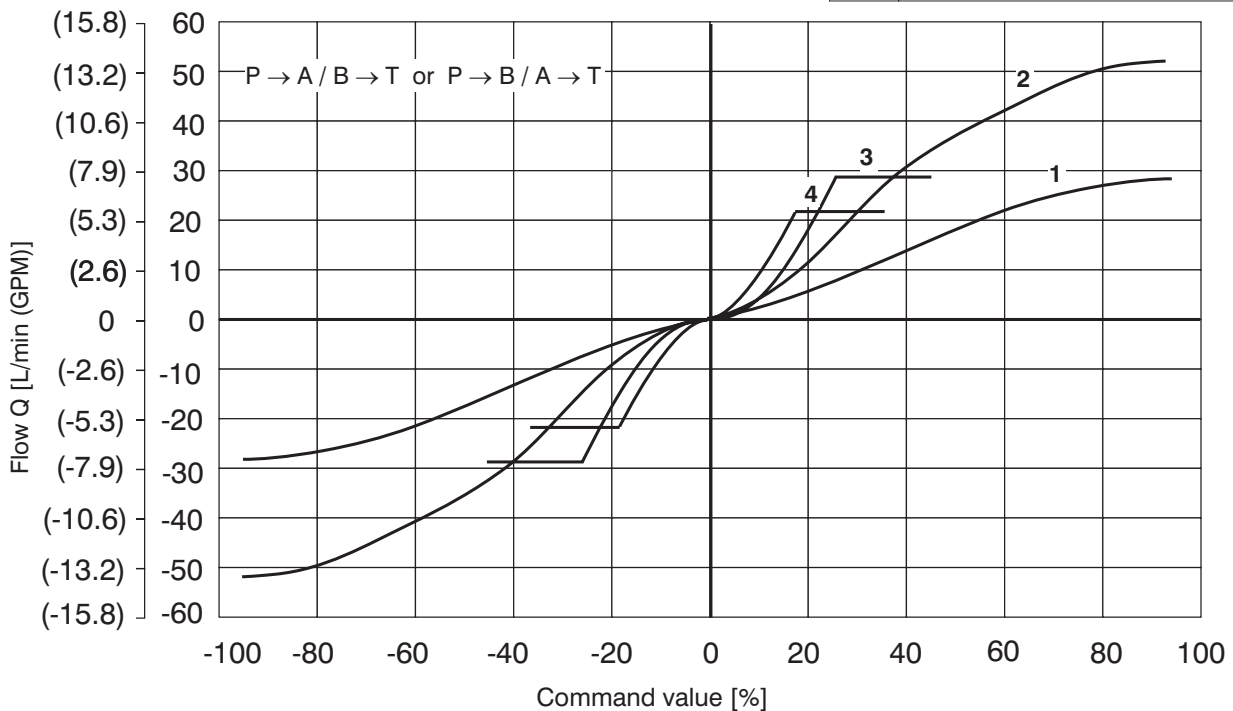
|   |   |
|---|---|
| 1 | $\Delta p_n = 10 \text{ bar}$ (145 PSI) |
| 2 | $\Delta p = 50 \text{ bar}$ (725 PSI)   |
| 3 | $\Delta p = 160 \text{ bar}$ (2321 PSI) |
| 4 | $\Delta p = 320 \text{ bar}$ (4641 PSI) |



## Only for E02S01 model

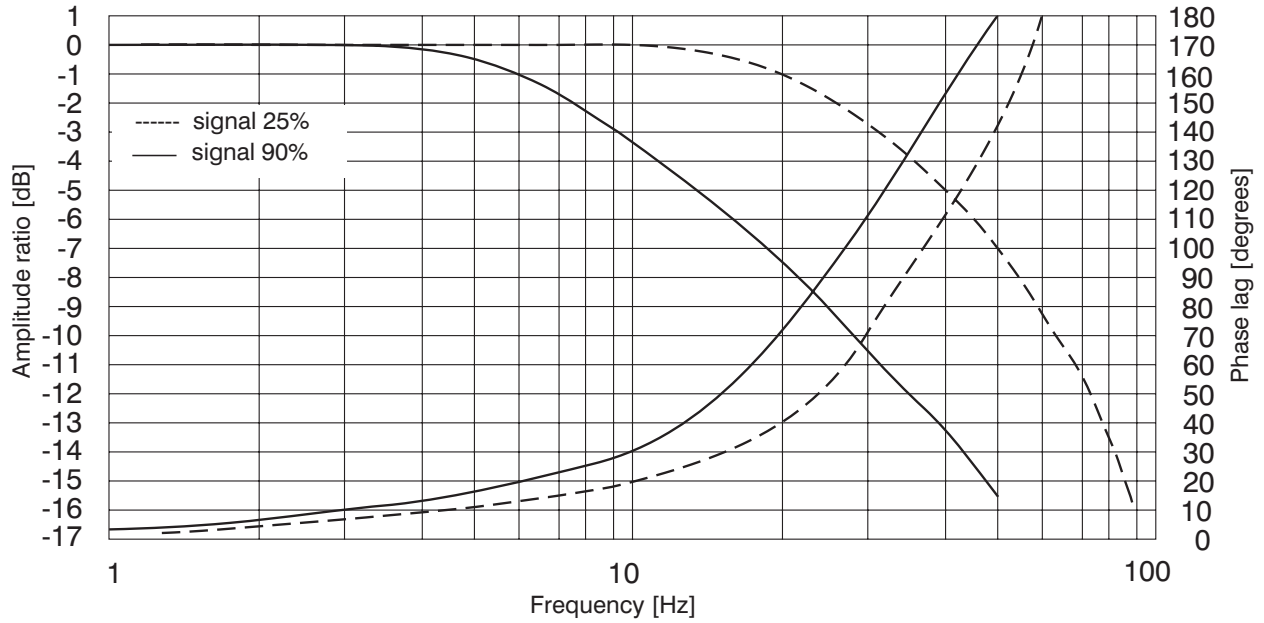
$Q_n = 30 \text{ L/min}$  (7.93 GPM) by  $\Delta p = 10 \text{ bar}$  (145 PSI)

|   |   |
|---|---|
| 1 | $\Delta p_n = 10 \text{ bar}$ (145 PSI) |
| 2 | $\Delta p = 50 \text{ bar}$ (725 PSI)   |
| 3 | $\Delta p = 160 \text{ bar}$ (2321 PSI) |
| 4 | $\Delta p = 320 \text{ bar}$ (4641 PSI) |

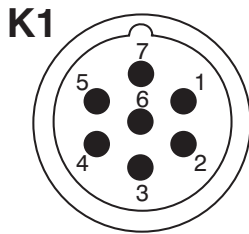


# Frequency Reponse

closed position loop, for E02S01 model

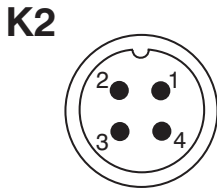


# Connector Connection

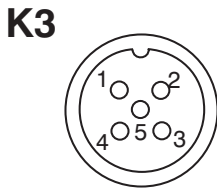


| Connector K1- type M23 (male) |   |                            |
|-------------------------------|---|----------------------------|
| PIN                           | Technical data                          | Description                |
| 1                             | * Power supply input                    | 11.2 .... 28V DC           |
| 2                             | * Ground (power supply)                 | 0V                         |
| 3                             | Control signal                          | according to configuration |
| 4                             | Ground (signal)                         | 0V                         |
| 5                             | Power reference signal                  | +10V DC/max.10mA           |
| 6                             | Control signal of position sensor spool | 0 ....5V                   |
| 7                             | * Protection earth lead (PE)            | ---                        |

\* Recommended min. lead cross section 0.75mm<sup>2</sup>



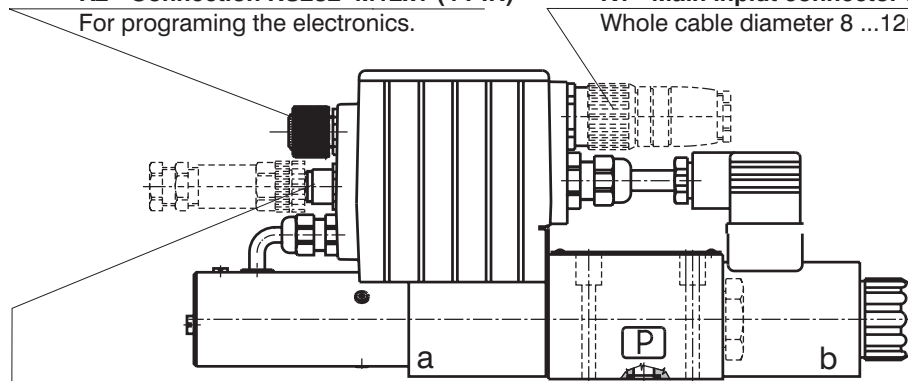
| Connector K2 - type M12x1 (male) |                 |             |
|----------------------------------|-----------------|-------------|
| PIN                              | Technical data  | Description |
| 1                                | TxD             | standard    |
| 2                                | RxD             | RS 232      |
| 3                                | Ground (signal) | 0V          |
| 4                                | Not used        |             |



| Connector K3 - type M12x1 (female) |                             |                            |
|------------------------------------|-----------------------------|----------------------------|
| PIN                                | Technical data              | Description                |
| 1                                  | Power supply output         | 11.2 .... 28V DC/max.100mA |
| 2                                  | Signal of external feedback | according to configuration |
| 3                                  | Ground                      | 0V                         |
| 4                                  | Not used                    |                            |
| 5                                  | Not used                    |                            |

**K2 - Connection RS232 M12x1 (4 PIN)**  
For programming the electronics.

**K1 - Main input connector M23 (7PIN)**  
Whole cable diameter 8 ...12mm (0.31...0.47in).



**K3 - Conektor M12x1 (5PIN)**  
External feedback signal (it presented only for E03 and E04S01configurations).

# Manufactory valve configuration

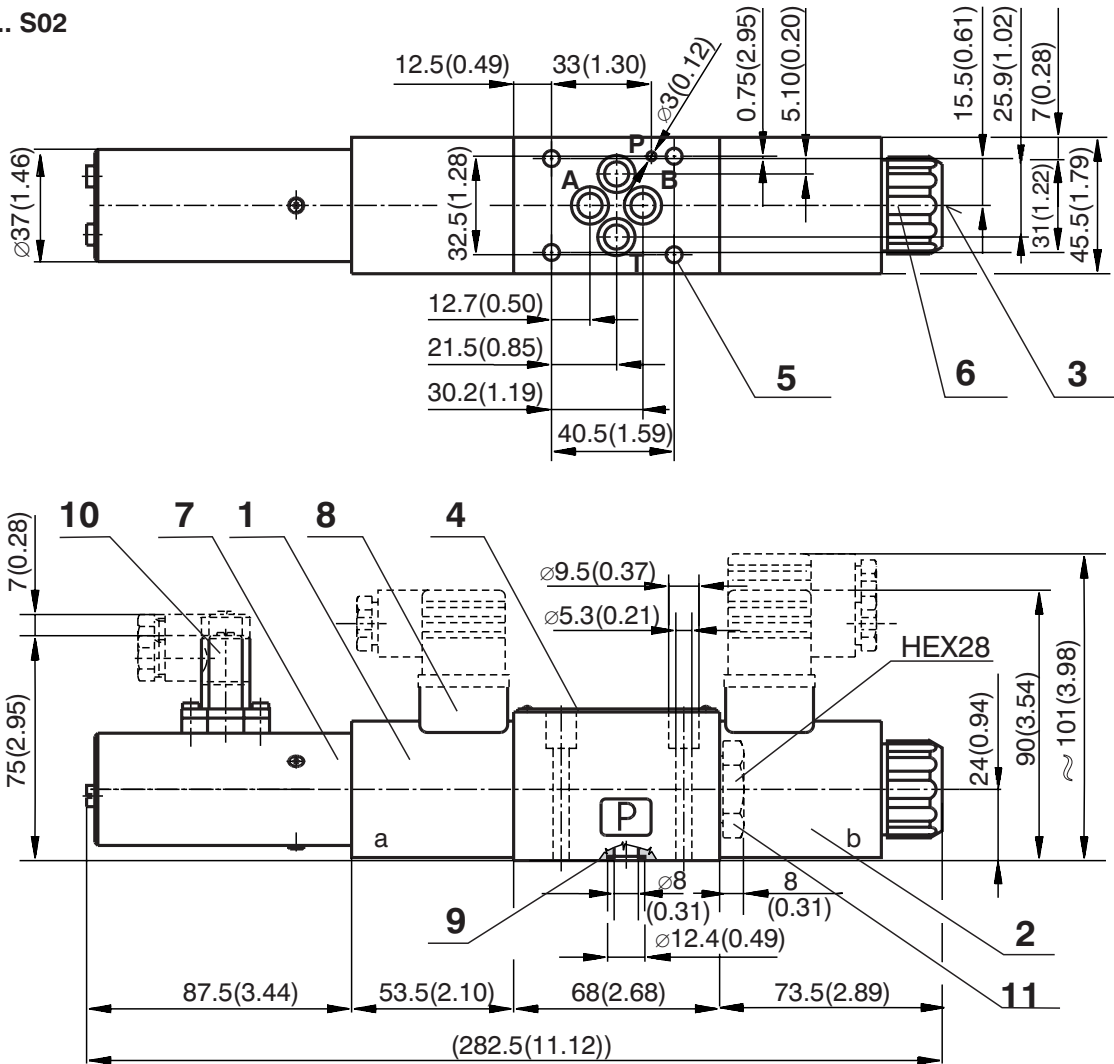
| Item                         | Model       |             |             |             |             |             |             |             |
|------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
|                              | E01         |             | E02S01      |             | E03         |             | E04S01      |             |
|                              | 1<br>Magnet | 2<br>Magnet | 1<br>Magnet | 2<br>Magnet | 1<br>Magnet | 2<br>Magnet | 1<br>Magnet | 2<br>Magnet |
| Control signal               | 0...10 V    | ± 10 V      | 0...10 V    | ± 10 V      | 0...10 V    | ± 10 V      | 0...10V     | ± 10 V      |
| Signal external feedback     | -           | -           | -           | -           | 0...10 V    |             |             |             |
| Output position sensor spool | -           | -           | 0...5 V     |             | -           |             | 0...5 V     |             |

## Valve Dimensions

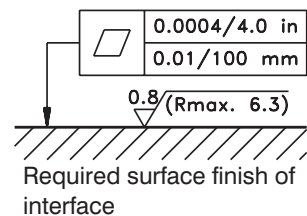
Dimensions in millimeters and inches

063 ... S01

063 ... S02



- 1 Solenoid a
- 2 Solenoid b
- 3 Manual overrid
- 4 Name plate
- 5 4 mounting holes
- 6 Solenoid fixing nut
- 7 Position sensor
- 8 Solenoid supply connector
- 9 Square ring 9.25 x 1.68 (4 pcs.), supplied in delivery packet
- 10 Position sensor connector
- 11 Plug screw for valve with one solenoid, HEX 28, configurations 2Z51, 2Z11



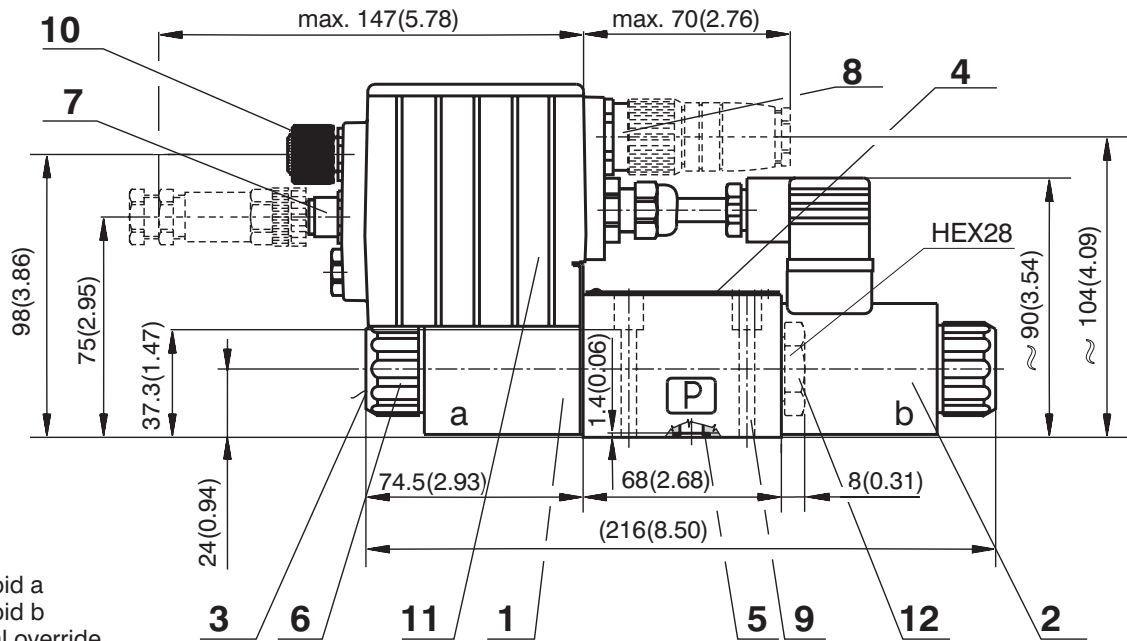


# Valve Dimensions

Dimensions in millimeters and inches

## 063 ... E01 - without connector plug for spool position feedback

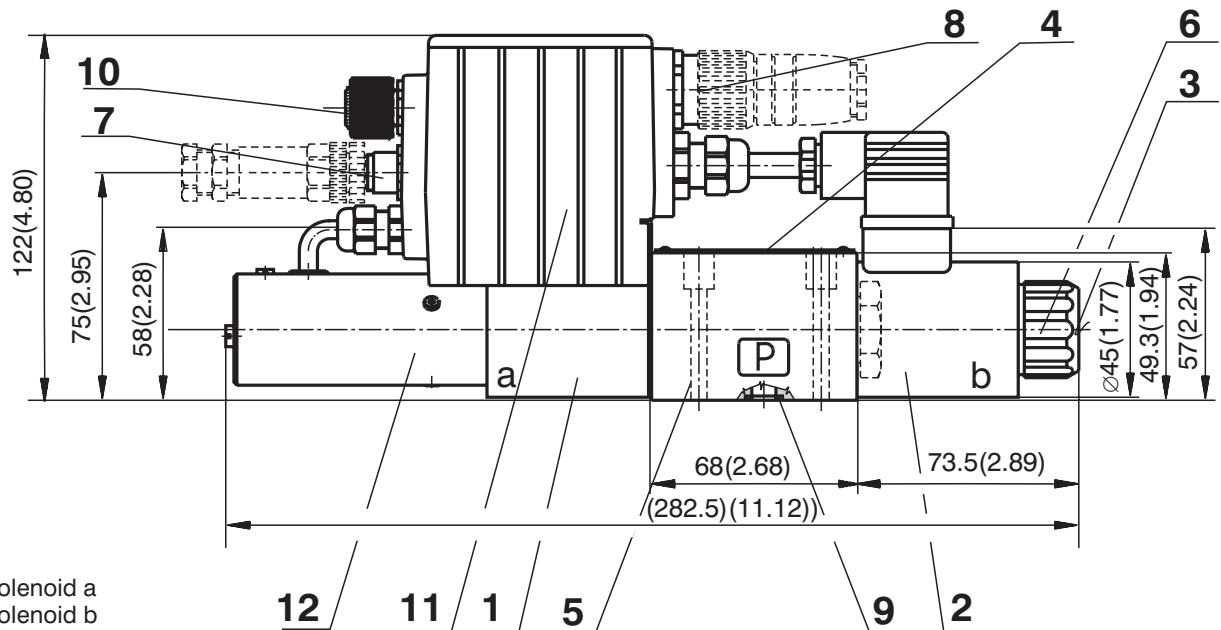
### 063 ... E03



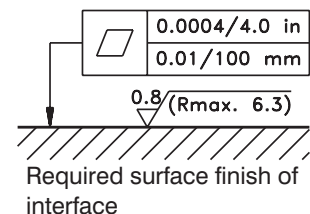
- 1 Solenoid a
- 2 Solenoid b
- 3 Manual override
- 4 Name plate
- 5 4 mounting holes
- 6 Solenoid fixing nut
- 7 Connector M12x1 for connection of external feedback
- 8 Main supply connector M23
- 9 Square ring 9.25 x 1.68 (4 pcs.), supplied in delivery packet
- 10 Cover of connector M12x1 for programming
- 11 Plastic box with integrated electronics
- 12 Plug screw for valve with one solenoid, HEX 28, configurations 2Z51, 2Z11

## 063 ... E02S01 - without connector plug for spool position feedback

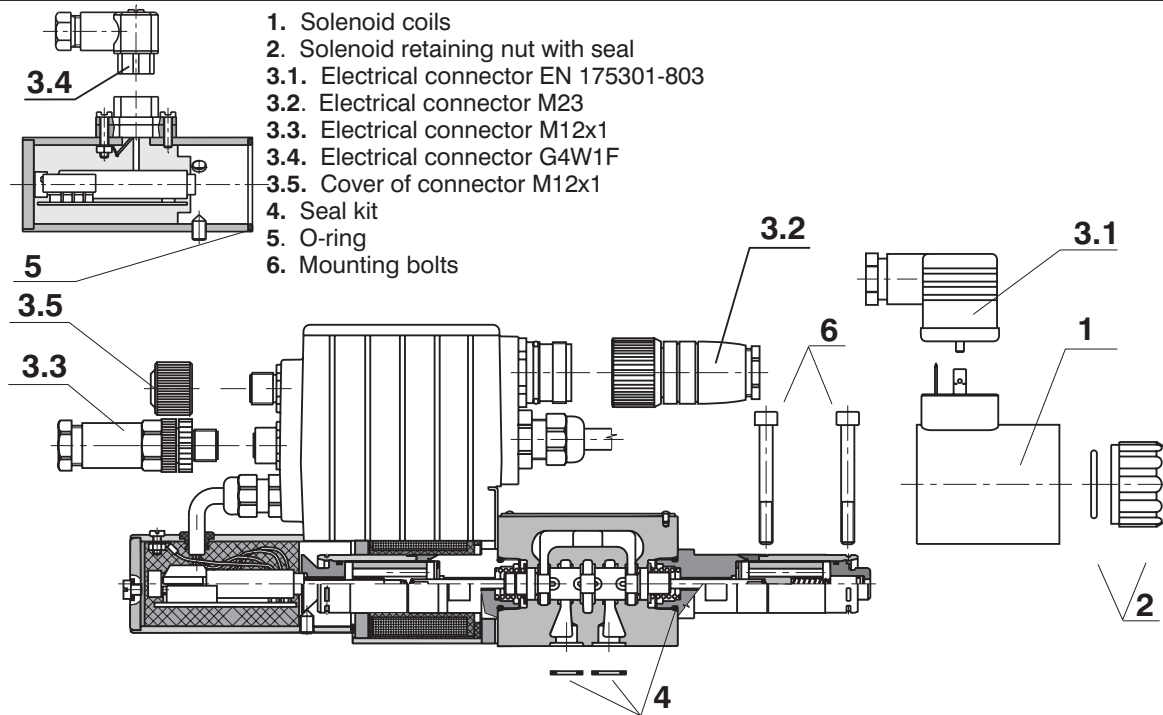
### 063 ... E04S01



- 1 Solenoid a
- 2 Solenoid b
- 3 Manual override
- 4 Name plate
- 5 4 mounting holes
- 6 Solenoid fixing nut
- 7 Connector M12x1 for connection of external feedback
- 8 Main supply connector M23
- 9 Square ring 9.25 x 1.68 (4 pcs.), supplied in delivery packet
- 10 Cover of connector M12x1 for programming
- 11 Plastic box with integrated electronics
- 12 Position sensor



## Spare Parts



### 1. Solenoid coil

| Solenoid type | Ordering number |
|---------------|-----------------|
| 01200         | 936-0061        |
| 02400         | 936-0067        |

### 2. Solenoid retaining nut with seal

| Type of the nut | Seal ring | Ordering number |
|-----------------|-----------|-----------------|
| Standard nut    | 22 x 2    | 484-9951        |

### 3.1. Electrical connector EN 175301-803

| Type designation | Type   | Maximum input voltage | Connector A     | Connector B |
|------------------|--|-----------------------|-----------------|-------------|
|                  |  |                       | grey            | black       |
|                  |  |                       | Ordering number |             |
| K5               | without rectifier - M16x1.5<br>(bushing bore $\varnothing$ 4-6 mm) | 230 V DC              | 936-9906        | 936-9905    |

### 3.2. Electrical connector M23 - 7PIN (female)

|                 |              |
|-----------------|--------------|
| Ordering number | 345579500001 |
|-----------------|--------------|

### 3.3. Electrical connector M12x1- 5PIN (male), it presented only for E03 and E04S01 configurations

|                 |              |
|-----------------|--------------|
| Ordering number | 358359000002 |
|-----------------|--------------|

### 3.4. Electrical connector G4W1F

|                 |              |
|-----------------|--------------|
| Ordering number | 358358932157 |
|-----------------|--------------|

### 3.5. Cover of connector M12x1

|                 |          |
|-----------------|----------|
| Ordering number | 566-7400 |
|-----------------|----------|

### 4. Seal kit

| Type             | Dimensions, number   |                       | Order number |
|------------------|----------------------|-----------------------|--------------|
|                  | Square ring          | O-ring                |              |
| Standard - NBR70 | 9.25 x 1.68 (4 pcs.) | 17 x 1.8 (2 pcs.)     | 484-9961     |
| Viton            | 9.25 x 1.78 (4 pcs.) | 17.17 x 1.78 (2 pcs.) | 484-9971     |

### 5. O-ring

|                  |                |              |
|------------------|----------------|--------------|
| Standard - NBR70 | 32 x 2 (1 pc.) | 273111014140 |
|------------------|----------------|--------------|

### 6. Mounting bolts

| Dimensions, number            | Tightening torque   | Ordering number |
|-------------------------------|---------------------|-----------------|
| M5 x 45 DIN 912-10.9 (4 pcs.) | 8.9 Nm (6.6 ft-lbs) | 484-9958        |

## Caution!

- The packing foil is recyclable. The protective plate can be returned to manufacturer
- The technical information regarding the product presented in this catalogue is for descriptive purposes only. It should not be construed in any case as a guaranteed representation of the product properties in the sense of the law.

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