

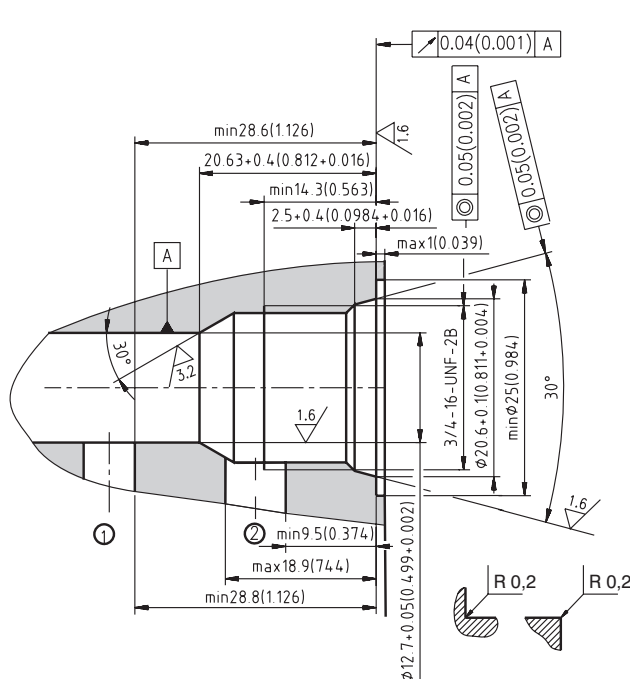
- Tools for cavity
- Tool material HSS-E
- Clamping: cylindrical shaft with Weldon-clamping flat

Ordering code

<p>S MT - <input style="width: 30px; height: 15px;" type="text"/> <input style="width: 30px; height: 15px;" type="text"/> - <input style="width: 30px; height: 15px;" type="text"/></p> <p>Cartridge Valves</p> <hr/> <p>Form tooling</p> <hr/> <p>Cavity: 3/4-16 UNF-2B 7/8-14 UNF-2B</p>	<p>A B</p>	<p>Kind of tool Form drill Form reamer Plug tap</p>	<p>D R T</p>	<p>Number of ways 2-Way 3-Way 4-Way</p>	<p>2 3 4</p>
-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	------------------------------	------------------------------------------------------------------------	-------------------------------------------	------------------------------------------------------------	-------------------------------------------

2 Way Cavity 3/4-16 UNF- 2B

Dimensions in mm (inches)



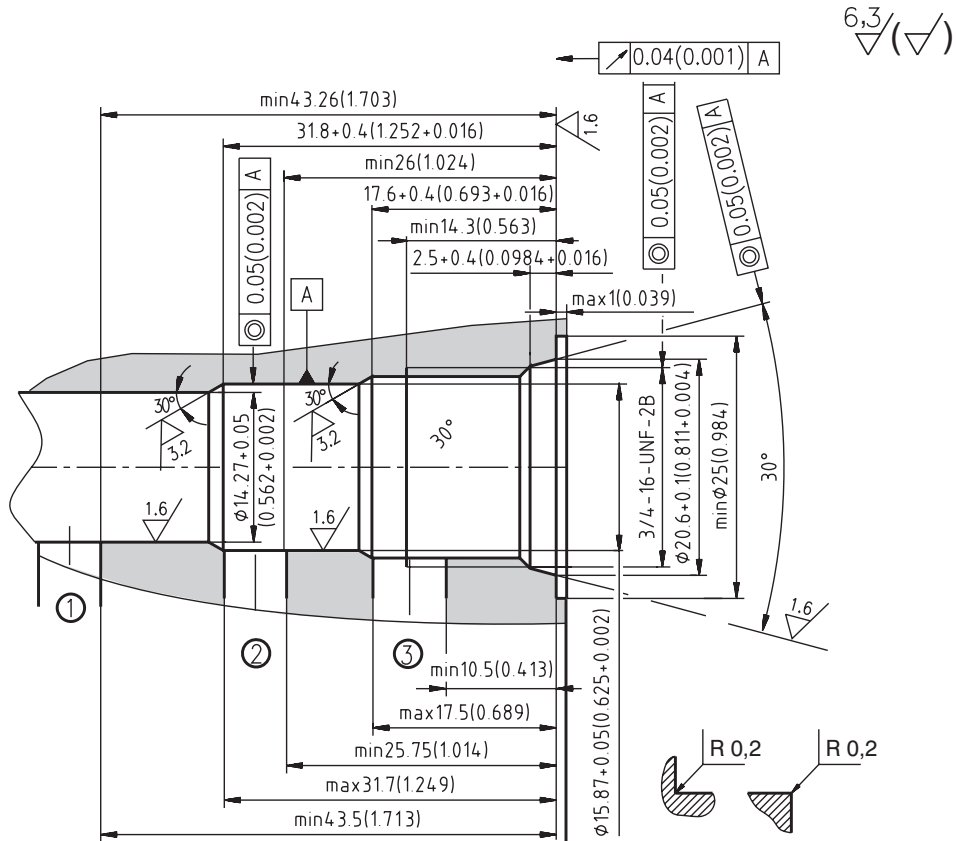
Surface roughness Ra
Untolerated dimension according to the ISO 2768 -m

Cutting Conditions for HSSE Tools

Cavity tools: 3/4-16 UNF-2B with 2 ways		Form drill	Form reamer	Plug tap
Revolutions in 1/min	Aluminium	500	300	150
	Steel	200	150	80
Feeding in mm	Aluminium	120	100	-
	Steel	50	50	-
Type code		SMT-A2-D	SMT-A2-R	SMT-A2-T

3 Way Cavity 3/4-16 UNF-2B

Dimensions in mm (inches)



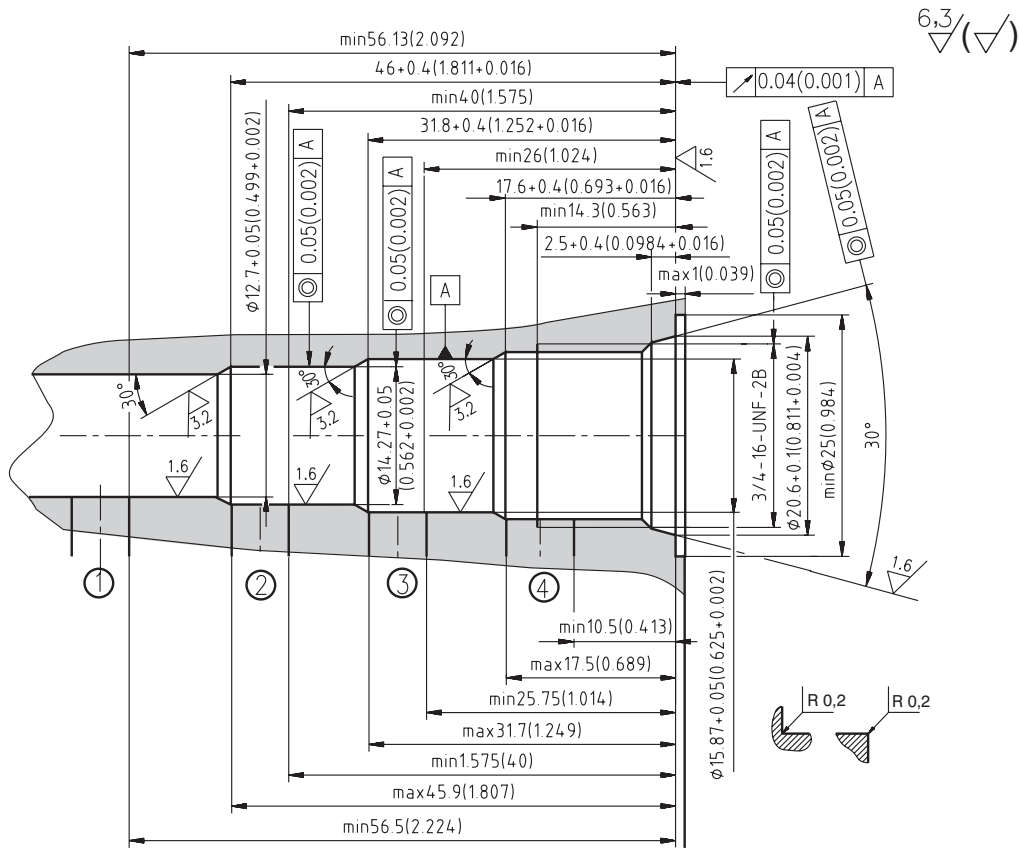
Surface roughness Ra
 Untolerated dimension according to the ISO 2768 -m

Cutting Conditions for HSSE Tools

Cavity tools: 3/4-16 UNF-2B with 3 ways		Form drill	Form reamer	Plug tap
Revolutions in 1/min	Aluminium	480	300	150
	Steel	200	170	80
Feeding in mm	Aluminium	110	100	-
	Steel	50	50	-
Type code		SMT-A3-D	SMT-A3-R	SMT-A3-T

4 Way Cavity 3/4-16 UNF-2B

Dimensions in mm (inches)



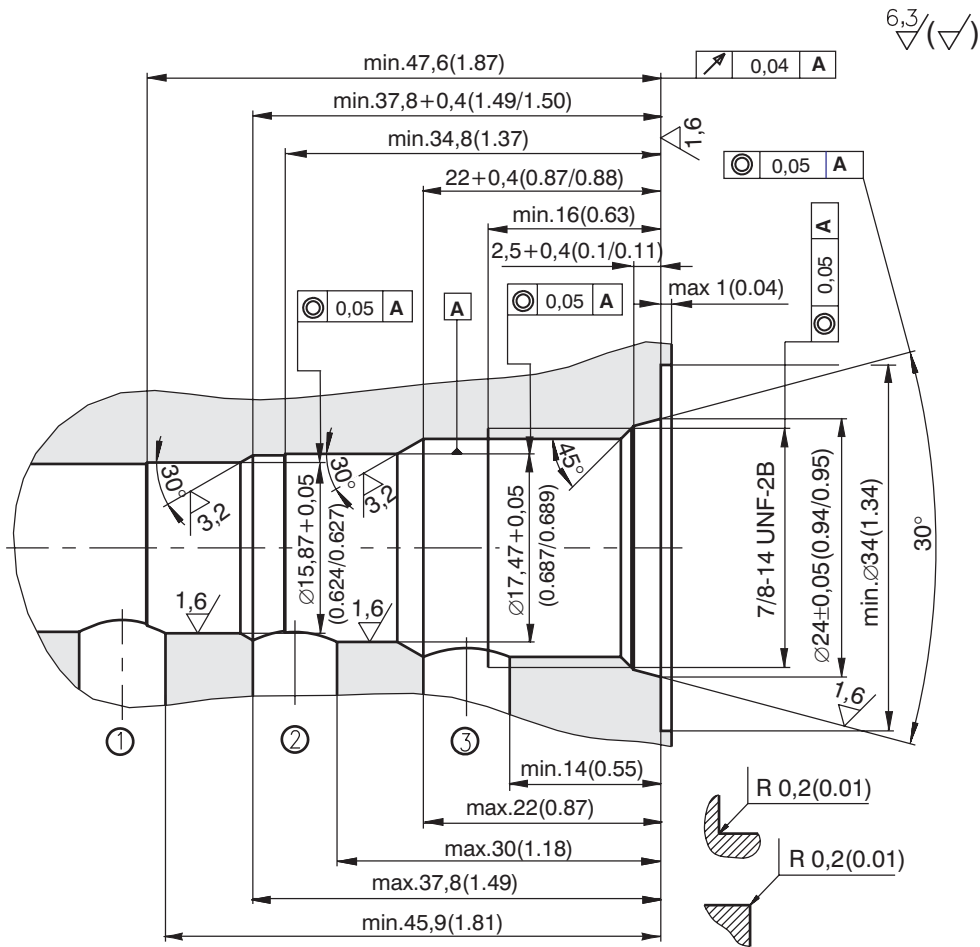
Surface roughness Ra
 Untolerated dimension according to the ISO 2768 -m

Cutting Conditions for HSSE Tools

Cavity tools: 3/4-16 UNF-2B with 4 ways		Form drill	Form reamer	Plug tap
Revolutions in 1/min	Aluminium	480	300	150
	Steel	200	170	80
Feeding in mm	Aluminium	110	100	-
	Steel	50	50	-
Type code		SMT-A4-D	SMT-A4-R	SMT-A4-T

3 Way Cavity 7/8-14 UNF-2B

Dimensions in mm (inches)



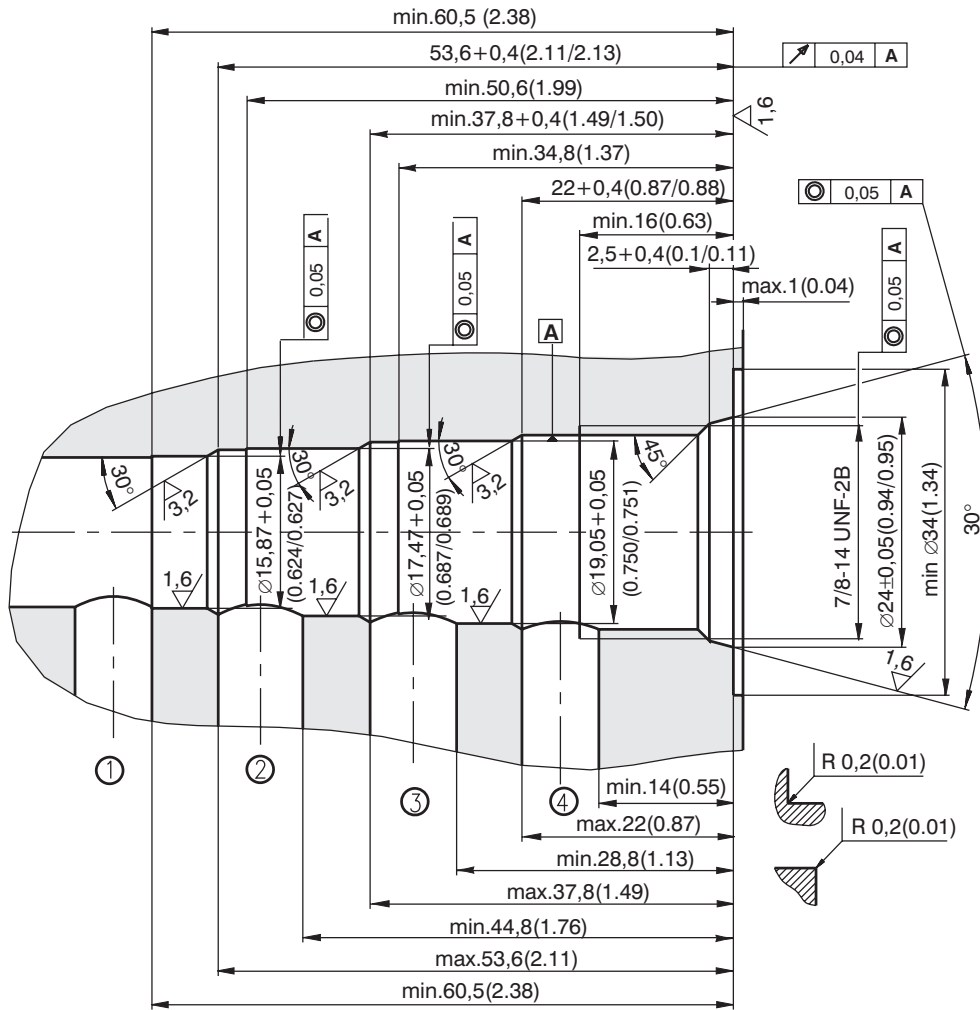
Surface roughness Ra
 Untolerated dimension according to the ISO 2768 -m

Cutting Conditions for HSSE Tools

Cavity tools: 7/8-14 UNF-2B with 3 ways		Form drill	Form reamer	Plug tap
Revolutions in 1/min	Aluminium	410	200	150
	Steel	170	100	80
Feeding in mm	Aluminium	100	80	-
	Steel	40	40	-
Type code		SMT-B3-D	SMT-B3-R	SMT-B3-T

4 Way Cavity 7/8-14 UNF-2B

Dimensions in mm (inches)



Surface roughness Ra
 Untolerated dimension according to the ISO 2768 - m

Cutting Conditions for HSSE Tools

Cavity tools: 7/8-14 UNF-2B with 4 ways		Form drill	Form reamer	Plug tap
Revolutions in 1/min	Aluminium	410	200	150
	Steel	170	100	80
Feeding in mm	Aluminium	100	80	-
	Steel	40	40	-
Type code		SMT-B4-D	SMT-B4-R	SMT-B4-T

Caution!

- The packing foil is recyclable.
- The technical information regarding the product presented in this catalogue is for descriptive purposes only. It should not be construed in any case as a guaranteed representation of the product properties in the sense of the law.

ARGO-HYTOS s.r.o. CZ - 543 15 Vrchlábí
 Tel.: +420-499-403111, Fax: +420-499-403421
 E-mail: sales.cz@argo-hytos.com
 www.argo-hytos.com