



**High Pressure Filters – Worldline 200**

**HD 152 • HD 172**

- In-line mounting
- Operating pressure up to 450 bar
- Nominal flow rate up to 150 l/min

## Description

### Application

In the high pressure circuits of hydraulic systems.

### Performance features

Protection

against wear: By means of filter elements that, in full-flow filtration, meet even the highest demands regarding cleanliness classes.

Protection against

malfunction: Through installation near to the control valves or other expensive components. The specific determined flow rate guarantees a closed by-pass valve even at  $v \leq 200 \text{ mm}^2/\text{s}$  (cold start condition).

### Filter elements

Flow direction from outside to centre. The star-shaped pleating of the filter material results in:

- large filter surfaces
- low pressure drop
- high dirt-holding capacities
- long service life

### Filter maintenance

By using a clogging indicator the correct moment for maintenance is stated and guarantees the optimum utilization of the filter life.

### Materials

Filter head: Spheroidal graphite cast iron (SGI)  
Filter bowl: Cold extruded steel  
Coating: Powder paint  
Seals: NBR (Viton on request)  
Filter media: EXAPOR®MAX - inorganic multi-layer microfibre web  
Paper - cellulose web, impregnated with resin

### Accessories

If an electrical indicator is used a transparent socket with LED for optical indication is also available with Part No. DG 041.1200.

## Characteristics

### Operating pressure

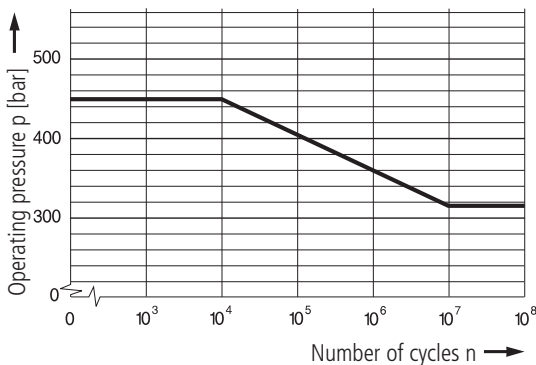
0 ... 315 bar, min.  $10^7$  pressure cycles

Nominal pressure according to DIN 24550

0 ... 450 bar, min.  $10^4$  pressure cycles

Quasi-static operating pressure

### Permissible pressures for other numbers of cycles



### Nominal flow rate

Up to 150 l/min (see Selection Chart, column 2)

The nominal flow rates indicated by ARGO-HYTOS are based on the following features:

- closed by-pass valve at  $v \leq 200 \text{ mm}^2/\text{s}$
- element service life > 1000 operating hours at an average fluid contamination of 0,07 g per l/min flow volume
- flow velocity in the connection lines:
  - up to 250 bar  $\leq 8 \text{ m/s}$
  - up to 450 bar  $\leq 12 \text{ m/s}$

### Filter fineness

5  $\mu\text{m(c)}$  ... 30  $\mu\text{m(c)}$

$\beta$ -values according to ISO 16889

(see Selection Chart, column 4 and diagram Dx)

### Dirt-holding capacity

Values in g test dust ISO MTD according to ISO 16889 (see Selection Chart, column 5)

### Hydraulic fluids

Mineral oil and biodegradable fluids (HEES and HETG, see info-sheet 00.20)

### Temperature range

-30 °C ... +100 °C (temporary -40 °C ... +120 °C)

### Viscosity at nominal flow rate

- at operating temperature:  $v < 60 \text{ mm}^2/\text{s}$
- as starting viscosity:  $v_{\text{max}} = 1200 \text{ mm}^2/\text{s}$
- at initial operation: The recommended starting viscosity can be read from the diagram D (pressure drop as a function of the kinematic viscosity) as follows: Find the 70%  $\Delta p$  of the cracking pressure of the by-pass valve on the vertical axis. Draw a horizontal line so that it intersects the  $\Delta p$  curve at a point. Read this point on the horizontal axis for the viscosity.

### Mounting position

Preferably vertical, filter head on top

### Connection

Threaded ports according to ISO 228 or DIN 13. Sizes see Selection Chart, column 6 (other port threads on request)

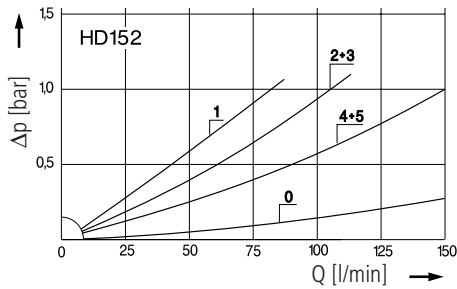
### Electrical clogging indicator

- Switching voltage: max. 120 V AC / 175 V DC
- Switching current: max. 0,17 A AC / 0,25 A DC
- Switching power: max. 3,5 VA AC / 5 W DC
- Type of contact: Change-over
- Electrical protection: IP 65 (with mounted and secured socket)

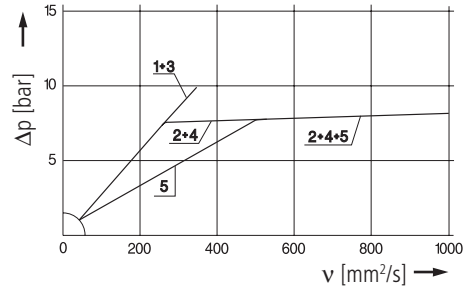
# Diagrams

## $\Delta p$ -curves for complete filters in Selection Chart, column 3

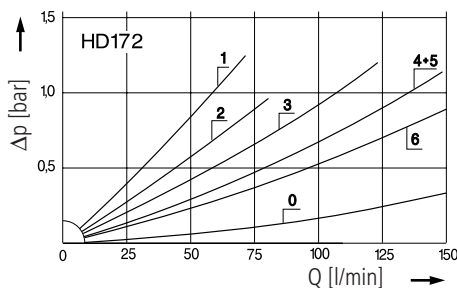
**D1** Pressure drop as a function of the **flow volume**  
at  $v = 35 \text{ mm}^2/\text{s}$  ( $0 =$  casing empty)



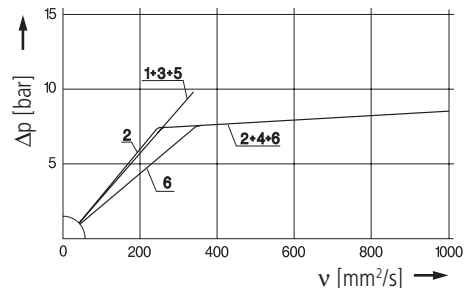
Pressure drop as a function of the **kinematic viscosity**  
at nominal flow



**D2** Pressure drop as a function of the **flow volume**  
at  $v = 35 \text{ mm}^2/\text{s}$  ( $0 =$  casing empty)

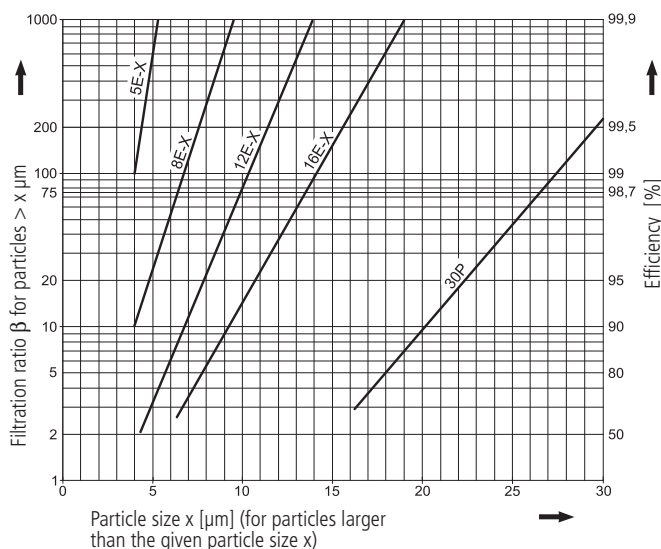


Pressure drop as a function of the **kinematic viscosity**  
at nominal flow



## Filter fineness curves in Selection Chart, column 4

**Dx** Filtration ratio  $\beta$  as a function of particle size  $x$  obtained by the  
Multi-Pass Test according to ISO 16889



The abbreviations represent the following  $\beta$ -values resp. finenesses:

**For EXAPOR®MAX- and Paper elements:**

- 5 E-X** =  $\beta_{5(c)}$  = 200 EXAPOR®MAX
- 8 E-X** =  $\beta_{8(c)}$  = 200 EXAPOR®MAX
- 12 E-X** =  $\beta_{12(c)}$  = 200 EXAPOR®MAX
- 16 E-X** =  $\beta_{16(c)}$  = 200 EXAPOR®MAX
- 30 P** =  $\beta_{30(c)}$  = 200 Paper

Based on the structure of the filter media of the 30 P paper elements, deviations from the printed curves are quite probable.

**For screen elements:**

- 40 S** = screen material with mesh size 40  $\mu\text{m}$
  - 60 S** = screen material with mesh size 60  $\mu\text{m}$
  - 100 S** = screen material with mesh size 100  $\mu\text{m}$
- Tolerances for mesh size according to DIN 4189

For special applications, finenesses differing from these curves are also available by using special composed filter media.

## Selection Charts

Part No.	Nominal flow	Pressure drop see diagram <b>D</b> /curve no.	Filter fineness see diagr. <b>Dx</b>	Dirt-holding capacity	Connection A/B	Cracking pressure of by-pass	Symbol	Replacement filter element Part No.	Weight	Clogging indicator	Remarks
	l/min		g	bar				kg	bar		
<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>	<b>11</b>	<b>12</b>
HD 152-186	60	D1/1	12 E-X	12	G $\frac{3}{4}$	-	6	V3.0617-26 <sup>1</sup>	7,1	electrical (5)	change-over
HD 152-166	95	D1/2	12 E-X	14	G $\frac{3}{4}$	7	1	V3.0617-06	6,9	-	-
HD 152-276	95	D1/2	12 E-X	14	G $\frac{3}{4}$	7	2	V3.0617-06	7,0	optical (5)	-
HD 152-156	95	D1/2	12 E-X	14	G $\frac{3}{4}$	7	3	V3.0617-06	7,0	electrical (5)	change-over
HD 152-188	90	D1/3	16 E-X	13	G1	-	6	V3.0617-18 <sup>1</sup>	7,1	electrical (5)	change-over
HD 152-168	150	D1/4	16 E-X	15	G1	7	1	V3.0617-08	6,9	-	-
HD 152-278	150	D1/4	16 E-X	15	G1	7	2	V3.0617-08	7,0	optical (5)	-
HD 152-158	150	D1/4	16 E-X	15	G1	7	3	V3.0617-08	7,0	electrical (5)	change-over
HD 152-151	130	D1/5	30 P	8,7	G1	7	1	P3.0617-01 <sup>2</sup>	6,9	-	-
HD 152-261	130	D1/5	30 P	8,7	G1	7	2	P3.0617-01 <sup>2</sup>	7,0	optical (5)	-
HD 172-189	55	D2/1	5 E-X	11	G1	-	6	V3.0623-13 <sup>1</sup>	8,4	electrical (5)	change-over
HD 172-163	80	D2/2	5 E-X	14	G1	7	1	V3.0623-03	8,0	-	-
HD 172-273	80	D2/2	5 E-X	14	G1	7	2	V3.0623-03	8,1	optical (5)	-
HD 172-153	80	D2/2	5 E-X	14	G1	7	3	V3.0623-03	8,1	electrical (5)	change-over
HD 172-186	100	D2/3	12 E-X	17	G1	-	6	V3.0623-26 <sup>1</sup>	8,4	electrical (5)	change-over
HD 172-166	150	D2/4	12 E-X	22	G1	7	1	V3.0623-06	8,0	-	-
HD 172-276	150	D2/4	12 E-X	22	G1	7	2	V3.0623-06	8,1	optical (5)	-
HD 172-156	150	D2/4	12 E-X	22	G1	7	3	V3.0623-06	8,1	electrical (5)	change-over
HD 172-188	150	D2/5	16 E-X	18	G1	-	6	V3.0623-18 <sup>1</sup>	8,4	electrical (5)	change-over
HD 172-168	150	D2/6	16 E-X	24	G1	7	1	V3.0623-08	8,0	-	-
HD 172-278	150	D2/6	16 E-X	24	G1	7	2	V3.0623-08	8,1	optical (5)	-
HD 172-158	150	D2/6	16 E-X	24	G1	7	3	V3.0623-08	8,1	electrical (5)	change-over
HD 172-151	150	D2/6	30 P	14	G1	7	1	P3.0623-11 <sup>2</sup>	8,0	-	-
HD 172-261	150	D2/6	30 P	14	G1	7	2	P3.0623-11 <sup>2</sup>	8,1	optical (5)	-

**Remarks:**

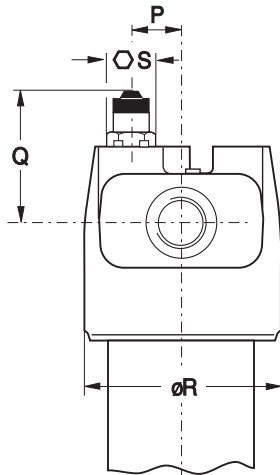
- The filters listed in this chart are standard filters. If modifications are required, e.g. connections SAE  $\frac{3}{4}$  resp. SAE 1 (6000 psi), we kindly ask for your request.
- If an electrical indicator is used a transparent socket with LED for optical indication is also available with Part No. DG 041.1200.

<sup>1</sup> Filter element differential pressure stable up to 160 bar

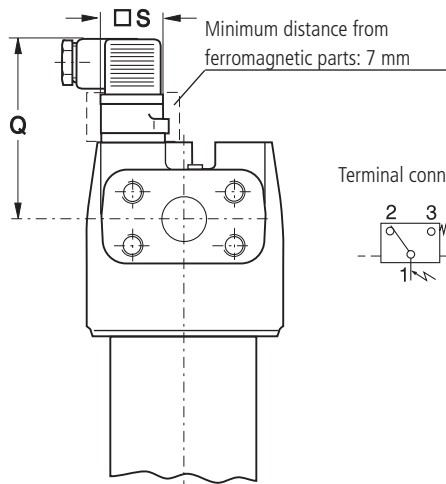
<sup>2</sup> Paper media supported with metal gauze

## Dimensions

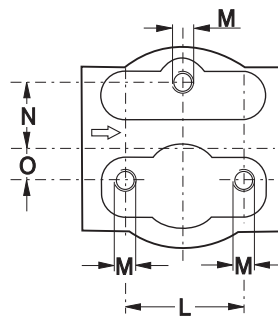
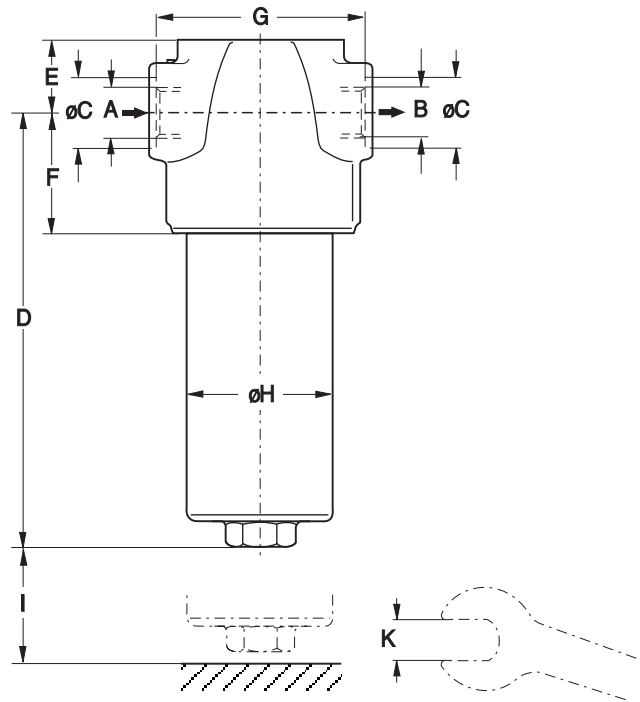
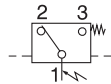
Version with integrated optical clogging indicator



Version with integrated electrical clogging indicator and SAE-flange (6000 psi)



Terminal connection

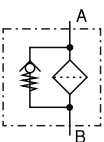


## Measurements

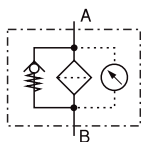
Type	A/B	C	D	E	F	G	H	I	K	L	M ø/depth	N	O	P	Q opt./electr.	R	S opt./electr.
HD 152	G $\frac{3}{4}$ , G1	36, 45	224	39	66	104	75	70	27	60	M10/12	35	17,5	30	69/86	102	24/30
HD 172	G1	45	285	39	66	104	75	70	27	60	M10/12	35	17,5	30	69/86	102	24/30

## Symbols

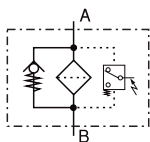
1



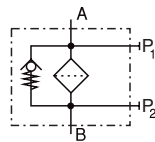
2



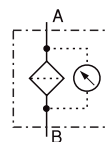
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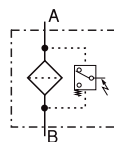
4



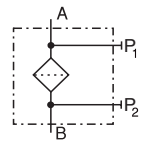
5



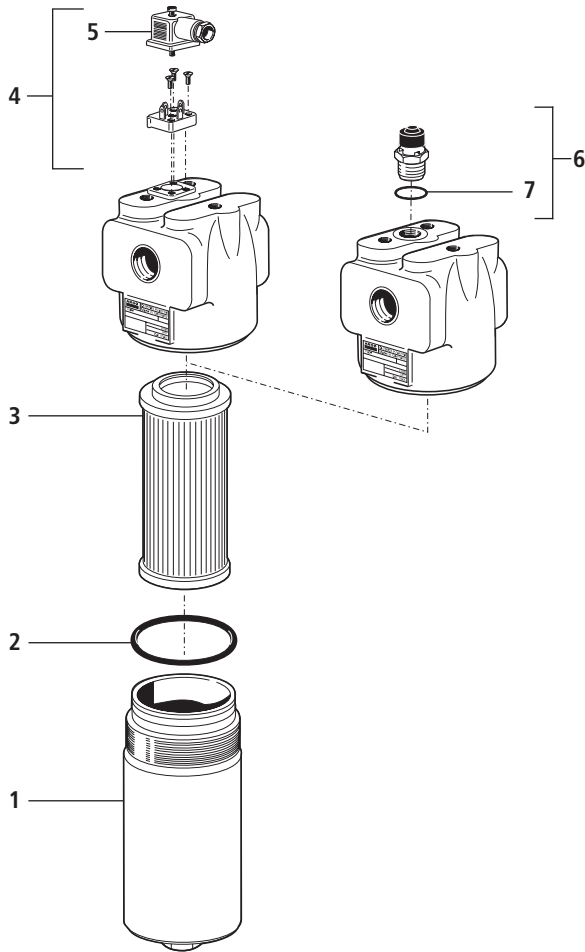
6



7



## Spare Parts



Pos.	Designation	Part No.
1	Filter bowl HD 152	HD 152.0102
1	Filter bowl HD 172	HD 171.0101
2	O-ring 63 x 3,5	N 007.0634
3	Filter element (with seal)	see Chart/col. 9
4	Reed switch with screws and socket (Pos. 5)	HD 049.1410
5	Socket DIN 43650 - AF3	DG 041.1220
6	Optical indicator (with Pos. 7)	HD 049.1400
7	O-ring 17 x 2	N 007.0172

The functions of the complete filters as well as the outstanding features of the filter elements assured by ARGO-HYTOS can only be guaranteed if original ARGO-HYTOS spare parts are used.

## Quality Assurance

### Quality management according to DIN EN ISO 9001

To ensure constant quality in production and operation, ARGO-HYTOS filter elements undergo strict controls and tests according to the following DIN and ISO standards:

<b>DIN ISO 2941</b>	Verification of collapse/burst resistance
<b>DIN ISO 2943</b>	Verification of material compatibility with fluids
<b>DIN ISO 3724</b>	Verification of flow fatigue characteristics

### ISO 2942 ISO 3968 ISO 16889

Verification of fabrication integrity (Bubble Point Test)  
Evaluation of pressure drop versus flow characteristics  
Multi-Pass-Test (evaluation of filter fineness and dirt-holding capacity)

Before release into the series production the filter casing is tested for fatigue strength in our pressure pulse test rig. Various quality controls during the production process guarantee the leakfree function and solidity of our filters.

Our engineers will be glad to advice you in questions concerning filter application, selection as well as the cleanliness class of the filtered medium attainable under practical operating conditions.

Illustrations may sometimes differ from the original. ARGO-HYTOS is not responsible for any unintentional mistake in this specification sheet.



### We produce fluid power solutions

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